

# Operation of the European XFEL Towards the Maximum Energy

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for the linac team

SRF 2019, Dresden, 01.07.2019



**HELMHOLTZ**  
RESEARCH FOR GRAND CHALLENGES

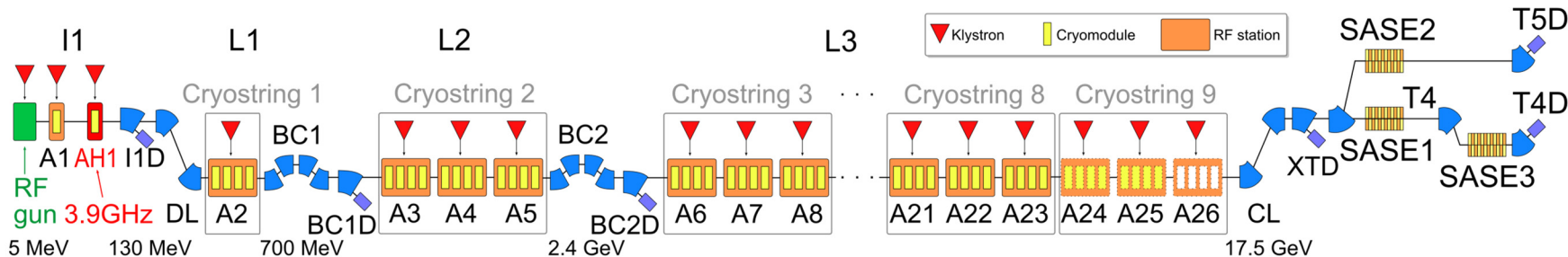


# Contents

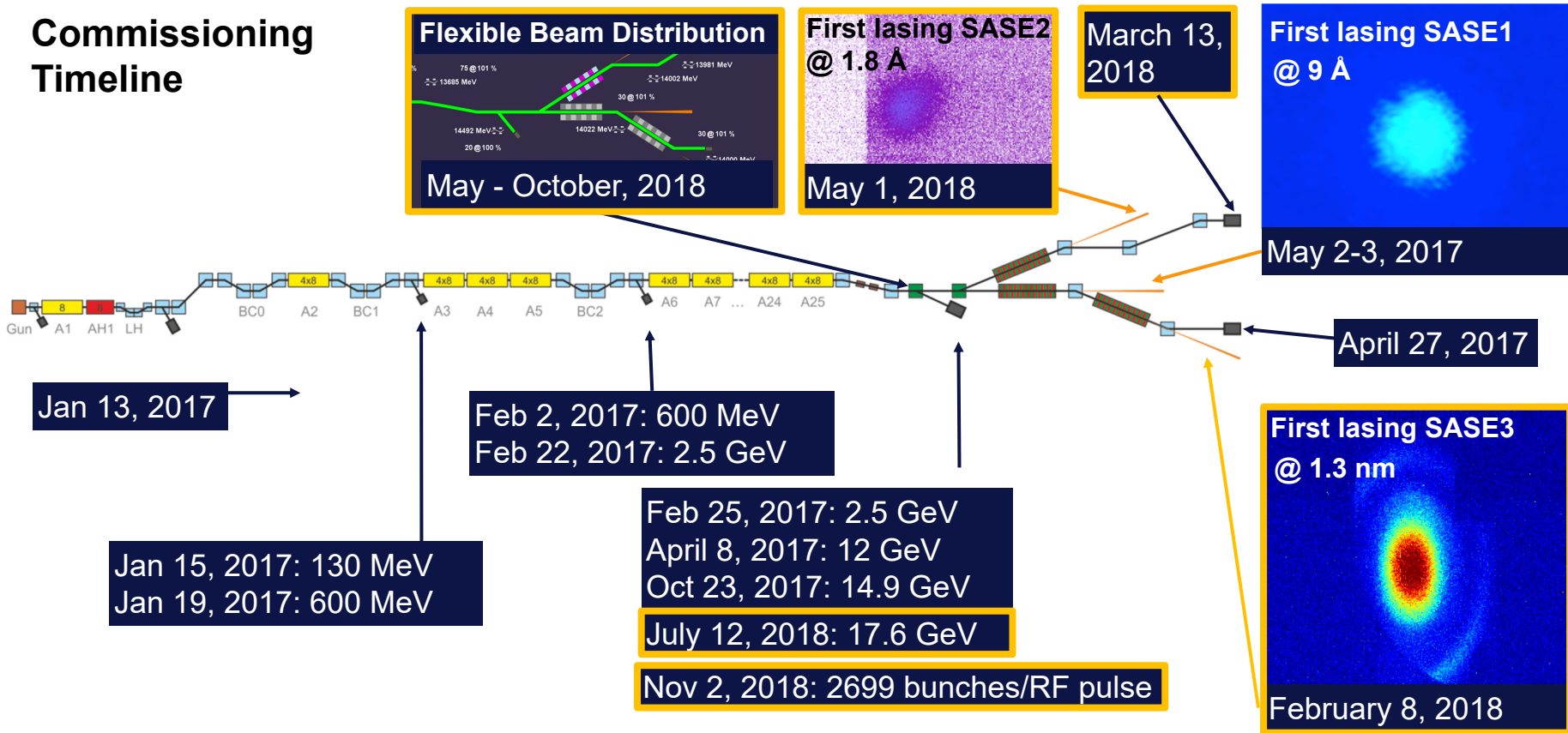
- Introduction
- Reaching the Design Electron Energy
- Current RF Operation Status
- Summary

# The European X-ray Free Electron Laser (XFEL)

- Soft and hard X-ray light experiments
- ~800 TESLA-type cavities
- Resonance frequency 1.3 GHz
- 32 cavities per XTL RF station
- Design energy 17.5 GeV
- Pulsed operation at 10 Hz

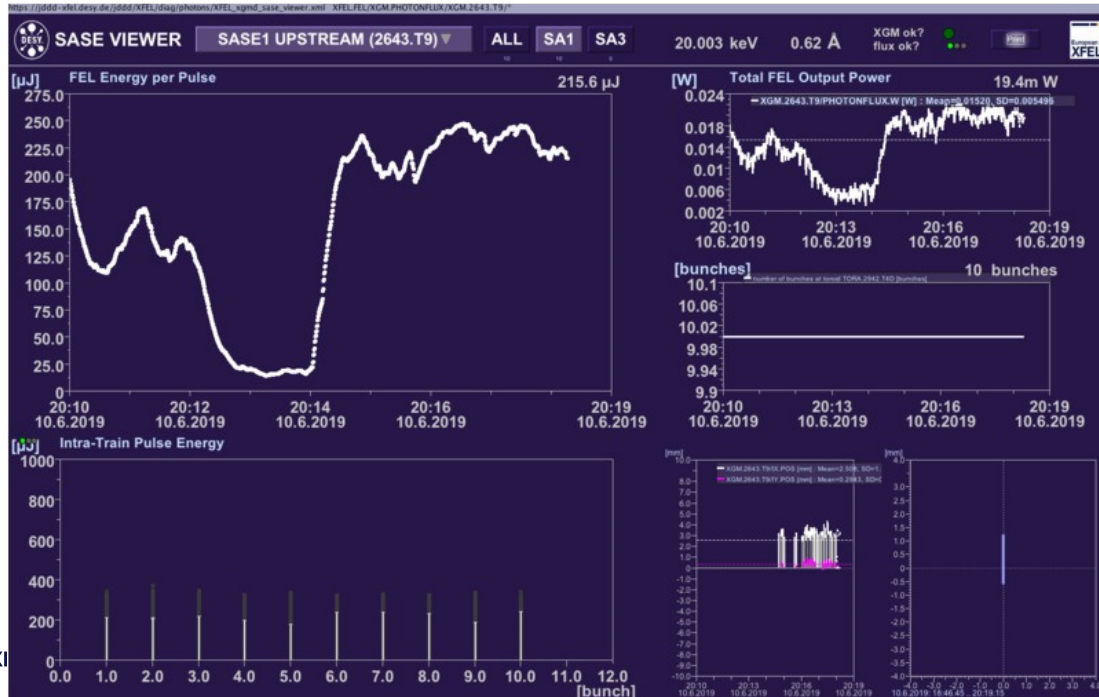


# Commissioning Timeline

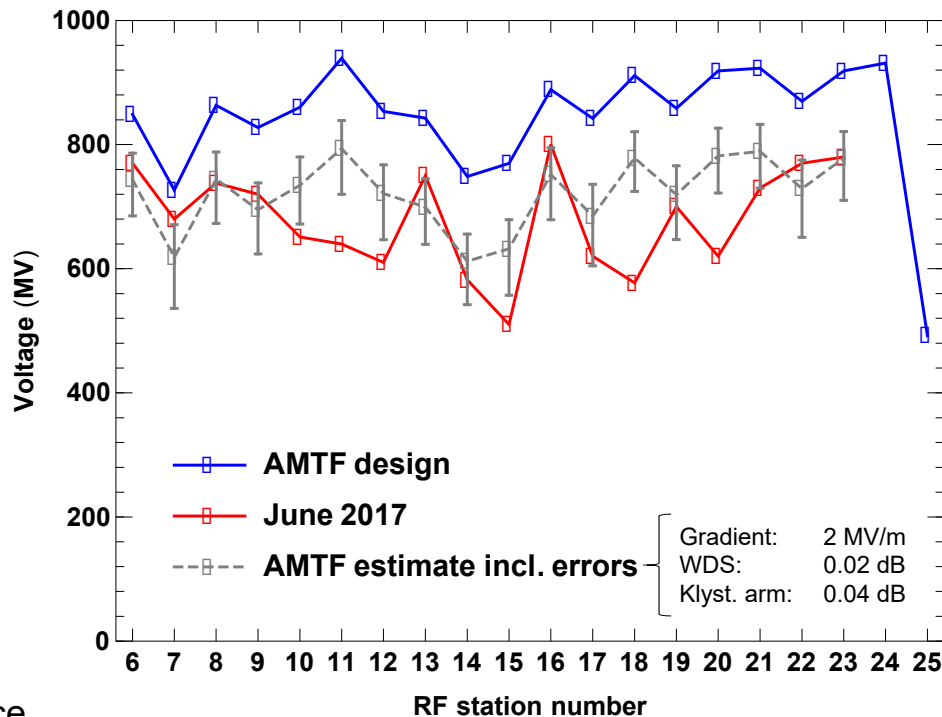
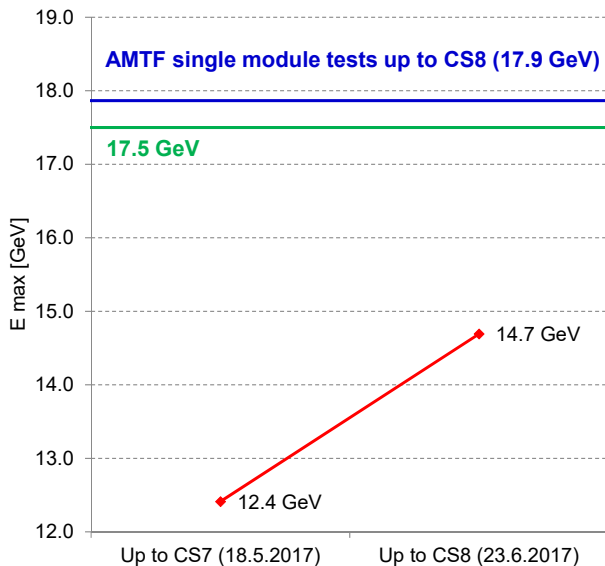


# 10<sup>th</sup> of June 2019: up to 250 $\mu$ J at 20 keV

■ 14 GeV electron energy



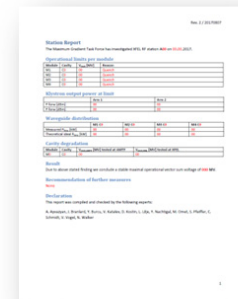
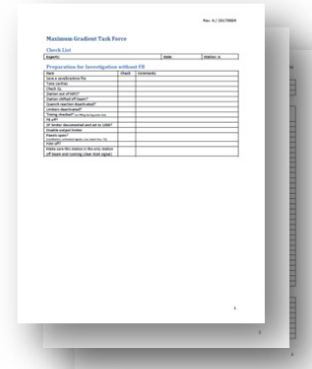
# Maximal Energy as of 23<sup>rd</sup> of June 2017



■ Formation of the Maximum Gradient Task Force

# Concept

- Team of experts (core team of 7 with more than 7 experts supporting)
- Investigation of single stations in parallel to regular beam operation, including user runs
- Investigation on single cavity granularity
- Checklist for unified testing procedure
- Work out solutions for maximal possible gradient (discussions, calculations, simulations, etc.)
- Document findings in station reports



## Procedure

- Prepare RF station
- Perform study
  - VS voltage is slowly increased until one of the following limits is hit
    - ▶ Cavity quench
    - ▶ Field emission limit
    - ▶ High power chain limit
    - ▶ Waveguide sparking
  - If a cavity quenches in multipacting regime, try to condition it, other wise confirm quench limit, detune cavity and continue voltage increase
  - Field emission is measured with MARWIN drive-by, otherwise BLM signals give a hint
  - If klystron is close to saturation, klystron high voltage is increased
  - Sparking waveguide part is identified with sound detectors and exchanged when tunnel access is possible
  - Taking data at several points and typically close to the limits
  - The configuration, which yields highest VS voltage is kept and setup in closed loop
- Restore RF station for operation



## Schedule

- First investigation on 21<sup>st</sup> of June 2017
- 40 investigations performed so far
- 20 of 20 stations in L3 investigated
- 20 of 20 stations reached final limit
- 1 of 3 stations in L2 investigated
- 0 of 1 stations in L1 investigated
- 0 of 2 stations in injector investigated

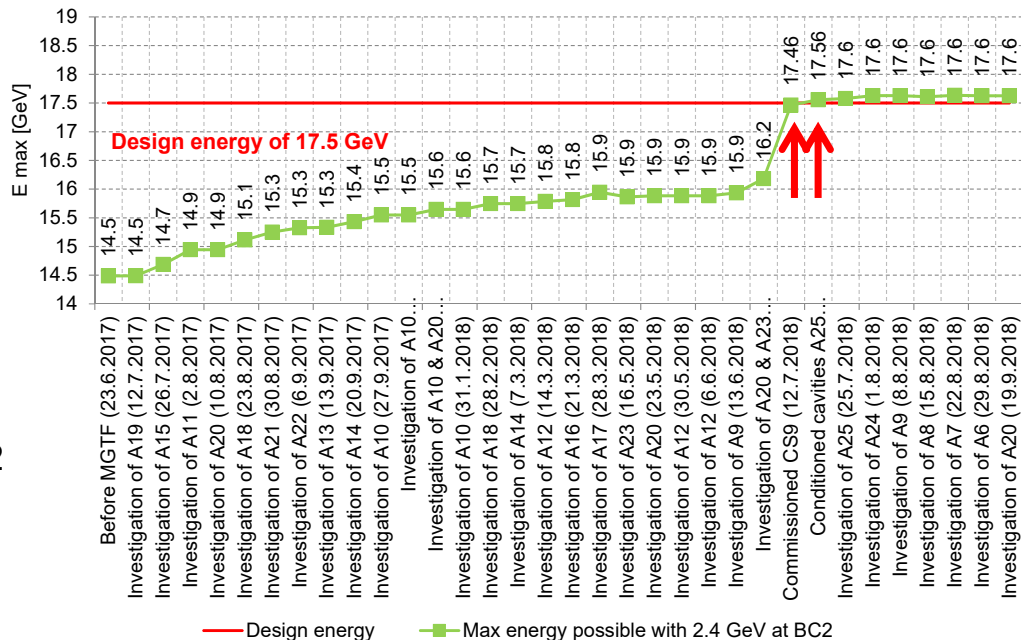
Date	Station	Comment
21.6.2017	A19	
12.7.2017	A19	
26.7.2017	A15	
2.8.2017	A11	
10.8.2017	A20	
23.8.2017	A20	
23.8.2017	A18	
30.8.2017	A21	
6.9.2017	A22	
13.9.2017	A13	
20.9.2017	A14	user run
27.9.2017	A10	user run
4.10.2017	-	maintenance
11.10.2017	-	maintenance
18.10.2017	-	maintenance
25.10.2017	-	
1.11.2017	A13	
8.11.2017	-	lack of spare station
15.11.2017	-	lack of spare station
22.11.2017	-	lack of spare station
29.11.2017	-	lack of spare station
5.12.2017	A13	quick check
6.12.2017	-	shutdown
13.12.2017	-	shutdown
20.12.2017	-	shutdown
27.12.2017	-	shutdown
3.1.2018	-	shutdown
10.1.2018	-	shutdown
17.1.2018	-	shutdown
24.1.2018	-	shutdown
31.1.2018	A13	
7.2.2018	-	TTC meeting
14.2.2018	-	He pressure test
21.2.2018	-	BBS Travemünde
28.2.2018	A18	
7.3.2018	A14	
14.3.2018	A12	

Date	Station	Comment
21.3.2018	A16	
28.3.2018	A17	
4.4.2018	-	shutdown
11.4.2018	-	shutdown
18.4.2018	-	shutdown
25.4.2018	-	
2.5.2018	-	
8.5.2018	A5	
16.5.2018	A23	
23.5.2018	A20	
30.5.2018	A12	
6.6.2018	A12	
13.6.2018	A9	
20.6.2018	-	shutdown
27.6.2018	-	shutdown
4.7.2018	-	shutdown
11.7.2018	-	
18.7.2018	-	
25.7.2018	A25	
1.8.2018	A24	
8.8.2018	A9	
15.8.2018	A8	
22.8.2018	A7	
29.8.2018	A6	
05.09.2018	-	
12.09.2018	-	
19.09.2018	A20	
26.09.2018	-	
03.10.2018	-	
10.10.2018	A23	aborted
17.10.2018	-	
24.10.2018	-	
31.10.2018	-	
07.11.2018	-	
14.11.2018	A23	
21.11.2018	A7, A25	

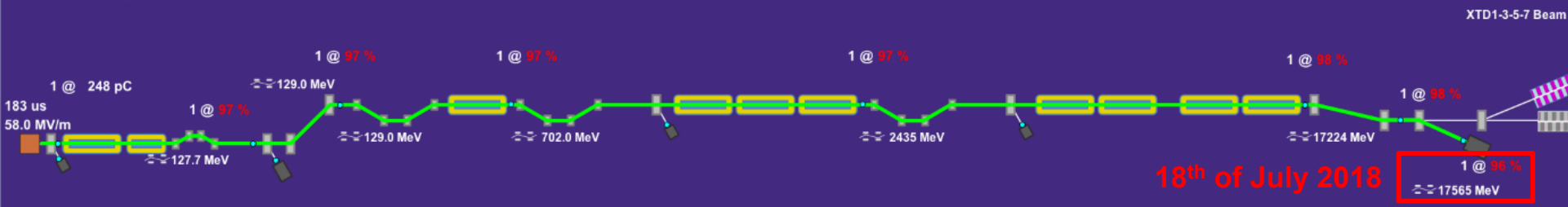


# Milestone: Design Energy Reached

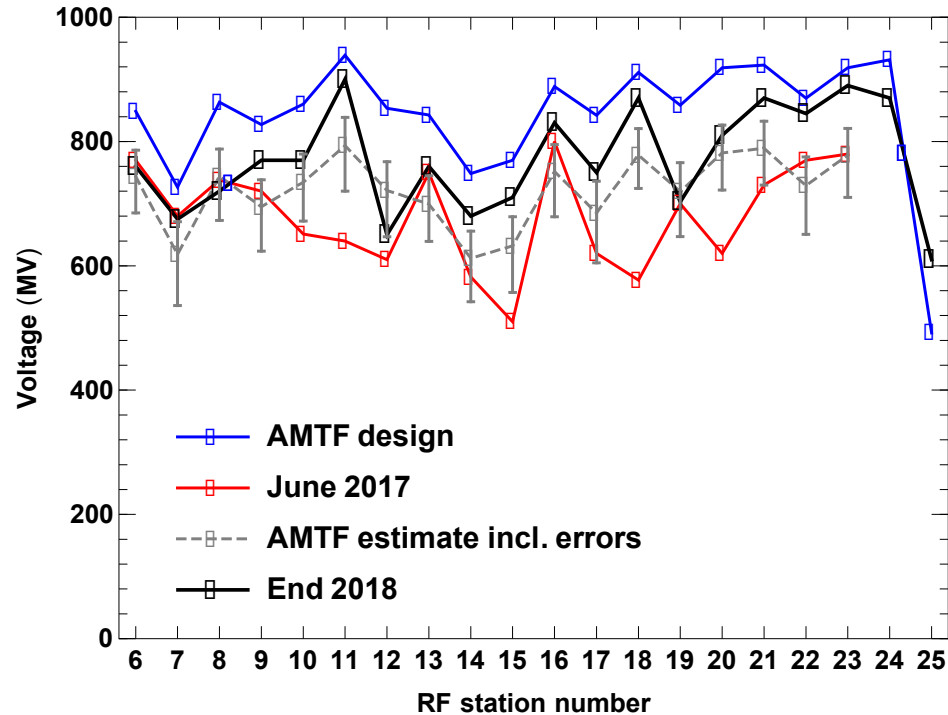
- 17.6 GeV at TLD on 12.7.2018
  - With 2.6 GeV after BC2
  - Further investigations followed
  
- 17.6 GeV at TLD on 18.7.2018
  - With design energy of 2.4 GeV after BC2
  
- Energy gain due to MGTF: 1.9 GeV
  - Nearly 11% of final energy
  - Equal to about 2.4 L3 RF stations



## OVERVIEW - SUBTRAIN: ALL



## RF Performance as of End of 2018



Reached an average of 93.6% of AMTF performance

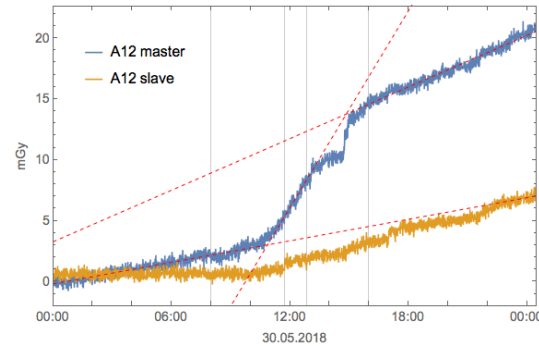
## Main Limitations for VS Voltages

- Quench (soft quenching)
- Field emission (500  $\mu\text{Sv/h}$  neutrons)
- Power / missing piezo operation
  
- Other limitations were overcome
  - Waveguide sparking
  - Too low klystron power
  
- In several cases the waveguide system is not optimal

## A9 and A12 vector sums limited by dark current

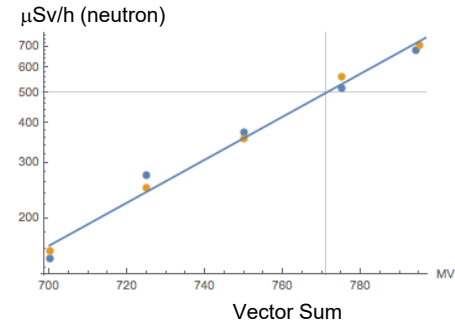
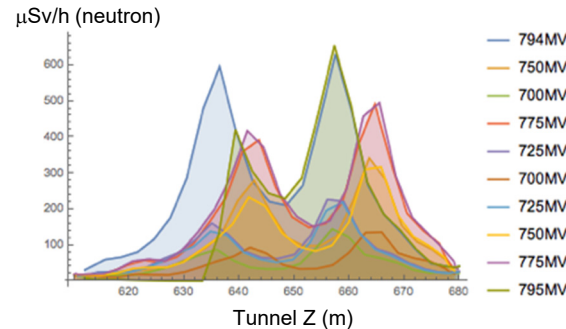
### A12

- Limit set to 720 MV (quench limited)
- RADFET radiation rate too high
- Reduced to 710 MV
  - ▶ M2.C2 detuned due to strong FE



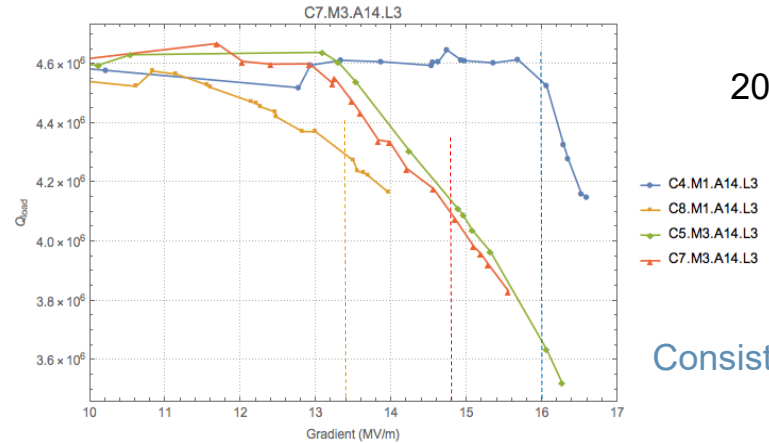
### A9

- First direct use of MARWIN to set operations limit
- Ad hoc limit of 500  $\mu\text{Sv/h}$  neutron rate
- Resulted in 770 MV operational limit
  - ▶ Quench limited at  $\sim 800$  MV



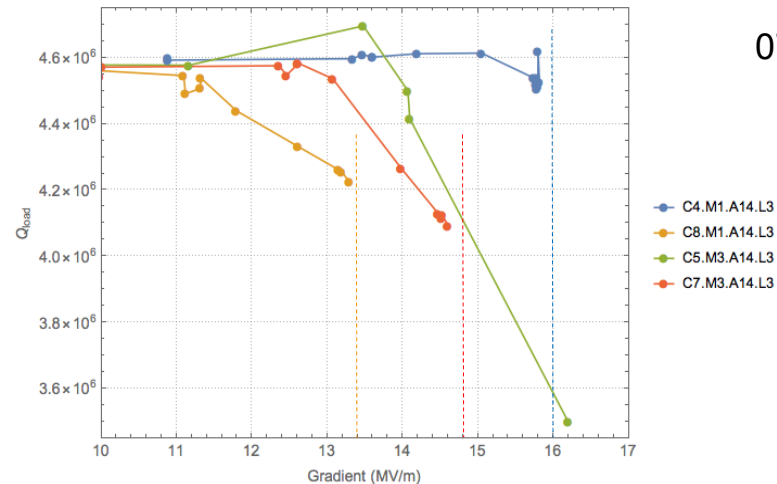
# “Soft” Quenching: Example of A14

- Quench behavior reproducible
- Higher cryo load can be tolerated to a certain level
- We are operating this station without M3.C5 in the “soft” quench regime
  - M3.C5 creates too much cryo load
- VS limit at 680 MV
  - Corresponding cavity gradients marked in the plots by dashed lines



20.09.17

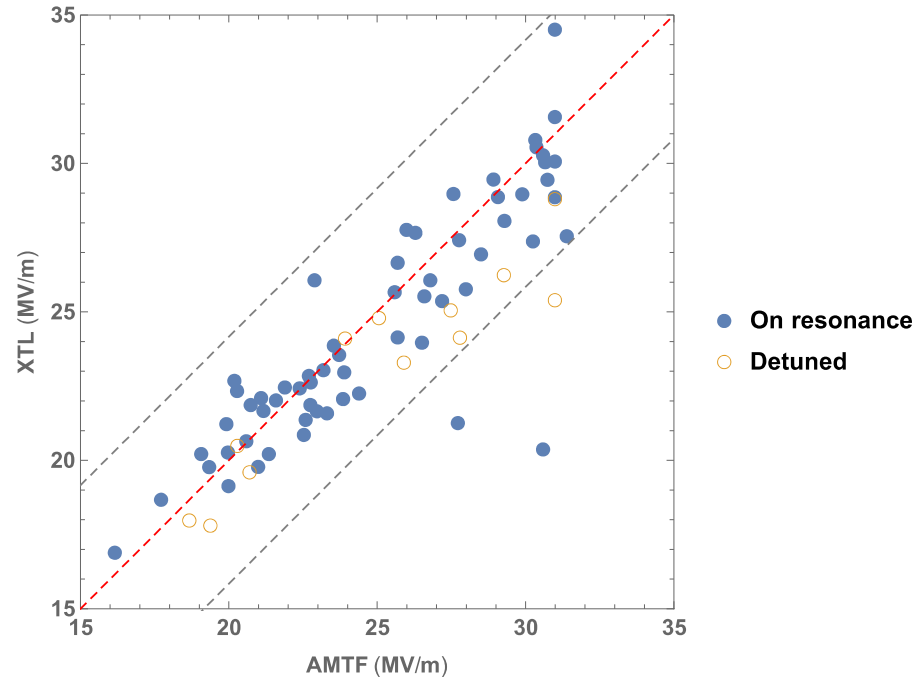
Consistent results



07.03.18

## Single cavity performance (AMTF vs XTL)

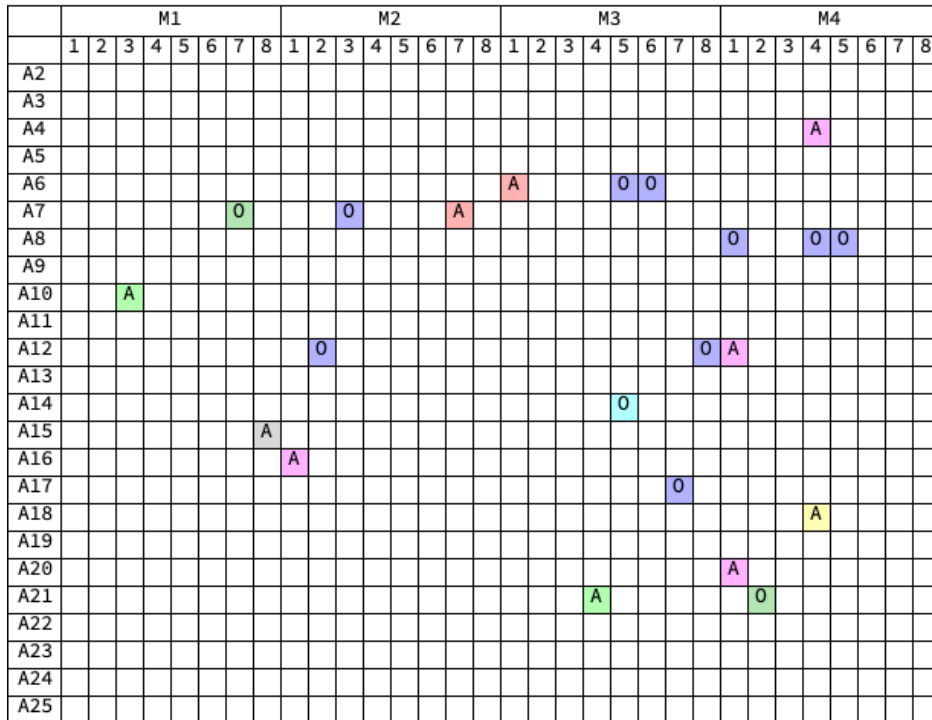
- Quench limits of 76 cavities were determined
  - Not practical to re-measure all 800
  - Generally one per module (up to 3)
- Only 3 cavities identified as having degraded from AMTF test
  - Two were not limiting station performance
- Additional 12 cavities were detuned due to MGTF investigations
  - See next slide



# Detuned cavities

Reason of detuning	Number of cavities
After AMTF tests (A)	5 (~0.6%)
After tests in XTL (A)	5 (~0.6%)
MGTF (O)	12 (~1.5%)
<b>Sum</b>	<b>22 (~2.8%)</b>

	A	O
Coupler 70k OH	4	
Strong FE	2	
MGTF (limiting VS)		9
BD degraded		2
Low BD	2	
High cryo load		1
Unknown	1	
WDS spec error	1	



- Coupler 70k OH
- Strong FE
- MGTF (limiting VS)
- BD degraded
- Low BD
- High cryo load
- Unknown
- WDS spec error



## Status of Maximum Gradient Task Force

### Phase 1 ✓

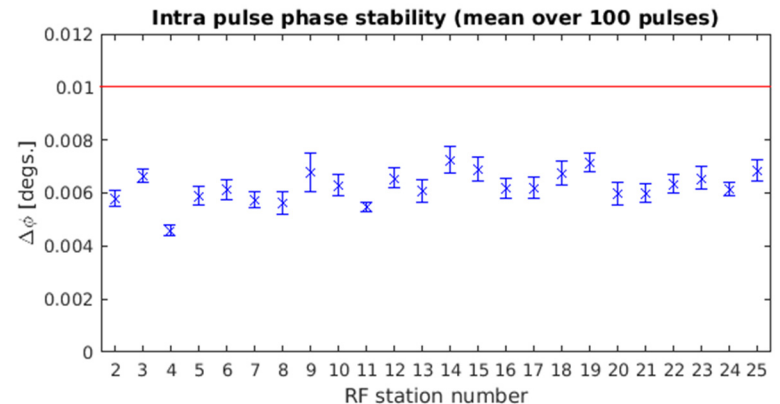
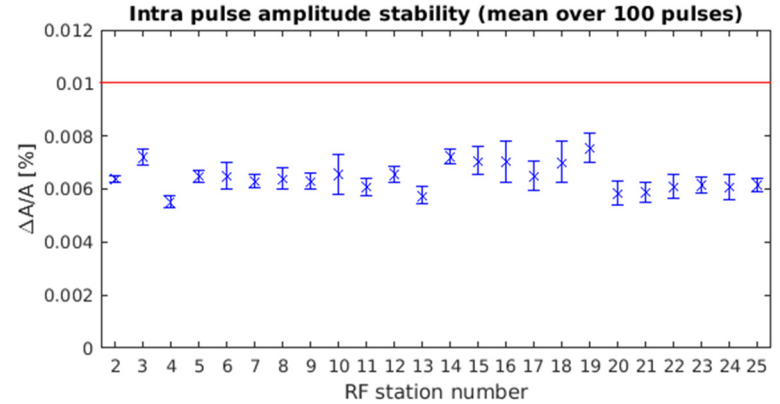
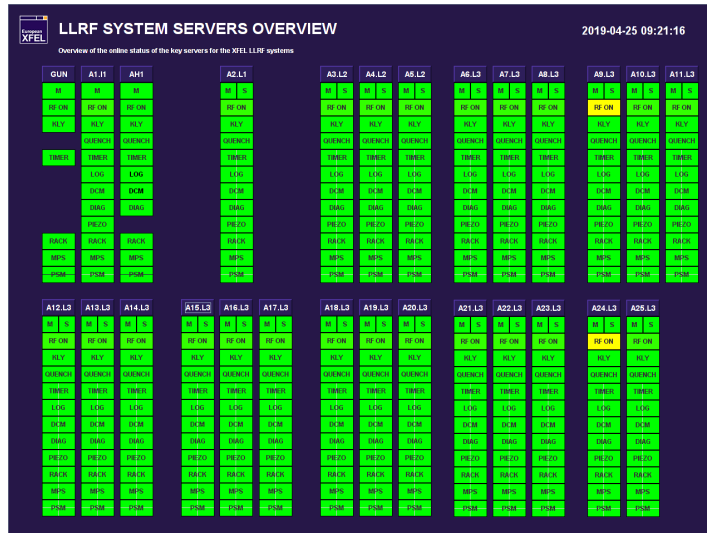
- Status survey ✓
- Reach maximal VS voltages without hardware modifications ✓
- Reaching 17.5 GeV ✓

### Phase 2 (Transition to Linac Operations Team)

- Reach maximal VS voltages with hardware modifications
  - ▶ Cavity power optimization by waveguide distribution adjustments
  - ▶ Retune as many of the 22 cavities as possible
- Investigations for keep operating all RF stations at established maximal VS voltages
- Long time performance surveillance

# LLRF Regulation Performance and Health Tracking

- RF flattop amplitude and phase stability (RMS)
  - XFEL specifications:  $\Delta A \leq 0.01\%$ ,  $\Delta\Phi \leq 0.01$  deg.
  - Constantly met since commissioning in 2017
- Keeping track of LLRF station health



# Piezo Status

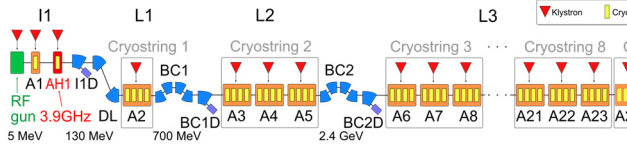
- Driver electronics for piezos, which compensate cavity detuning during RF pulse
  - Installed at all XTL RF stations
- Cabling check
  - 61 issues found
  - Only 4 RF stations unaffected

- Completion of cabling repair and commissioning expected to be finished by summer 2019
- Piezo automation successfully tested
  - Full piezo operation demonstrated at A17 and A24



# Multi Flattop Operation

- Definition of flattop regions via the timing system
- Setting different amplitude and phase set points via the LLRF systems
- Allows e.g. different compression settings for different bunch trains / beam lines
- Typically used in sections L1 and L2



The screenshot displays the 'XFEL Multi Beamline settings' interface. It features several control panels:

- Top Panel:** Two plots showing Amplitude [MV] vs. time [ns] and Phase [deg] vs. time [ns]. The Amplitude plot shows a green line rising to a plateau (flattop) around 140 MV between 800 and 1400 ns. The Phase plot shows a blue line with a step change at the flattop region.
- Middle Panel:** 'Main Operating' section with parameters like Main rep rate (10.0 Hz), INJECTOR rate (10 Hz), and LINAC rate (10 Hz). It also includes 'MPS Assessment' and 'Bunch Train Part' settings for three different parts.
- Bottom Panel:** 'Subsystems' control for various modules (Modulator, Timing, MPS, Rack, Coupler, Tuner) with checkboxes for 'RF Gate' and 'Quick Tune'. It also includes a '1st module' section with PVS, VForw, VRet, and C8 settings.

## Beam Loading Compensation and Full Length Bunch Train Operation

- BLC compensates beam loading, assuring same energy gain for all electrons along bunch trains
- Commissioned on all RF stations

# Beam Loading Compensation and Full Length Bunch Train Operation

The screenshot displays the LLRF CONTROL A17.L3 interface. Key elements include:

- Main Control:** Voltage setpoint at 700.00 MV, Phase at -5.31 deg.
- Subsystems:** Modulator, Master/Slave Timing, MPS, Rack, KLM, Watchdog, and RF Gate (On Beam).
- Beam allowed / Shutter:** Beam ON status.
- Num of bunches:** Set to 0.
- Longitudinal FB Loops:** Toroid TORA 25J1 and Laser Attenuator parameters.
- Module Parameters Table:**

	1st Module	2nd Module	3rd Module	4th Module	RF station
Probe	C1	C1	C1	C1	C1
PVS	C2	C2	C2	C2	C2
VForw	C3	C3	C3	C3	C3
PVS	C4	C4	C4	C4	C4
VRefll	C5	C5	C5	C5	C5
PVS	C6	C6	C6	C6	C6
VRefll	C7	C7	C7	C7	C7
PVS	C8	C8	C8	C8	C8
- Feedback and Beam loading comp:** FB, MIMO, and T. corr. checked.
- Pulse settings:** Intra-pulse d/A 0.0073 %, dP 0.0062 deg.
- Graphs:** Amplitude [MV] and Phase [deg] vs. time [us].

Requirements  
 $dA/A \leq 0.01\%$  ✓  
 $dP \leq 0.01 \text{ deg.}$  ✓

# Beam Loading Compensation and Full Length Bunch Train Operation

The screenshot displays the LLRF CONTROL A17.L3 interface. Key elements include:

- Main Control:** Voltage setpoint at 700.00 MV and phase at -5.30 deg.
- Subsystems:** Modulator, Master/Slave Timing, MPS, Rack, KLM, Watchdog, and RF Gate (On Beam).
- Beam allowed / Shutter:** Beam OFF status.
- Num of bunches:** 501 bunches, 0.230 nC.
- Longitudinal FB Loops:** Toroid TORA 25J1 and Laser Attenuator parameters.
- Module Parameters Table:**

	1st Module	2nd Module	3rd Module	4th Module	RF station
Probe	C1	C1	C1	C1	C1
PVS	C2	C2	C2	C2	C2
VForw	C3	C3	C3	C3	C3
PVS	C4	C4	C4	C4	C4
VRefll	C5	C5	C5	C5	C5
PVS	C6	C6	C6	C6	C6
VRefll	C7	C7	C7	C7	C7
PVS	C8	C8	C8	C8	C8
- Schematic Diagram:** Shows the beam path through various components including FF, FFC, LFF, BLC, OVC, and DAC offset.
- Feedback and Beam loading comp:** Settings for FB, MIMO, and T. corr. are checked.
- Graphs:** Amplitude [MV] and Phase [deg] vs. time [us]. The amplitude graph shows a stable signal around 700 MV with a small dip. The phase graph shows a stable signal around -5.30 deg.
- Pulse settings:** Intra-pulse d/A is 0.0620 % and dP is 0.0134 deg.

Requirements  
 $d/A \leq 0.01\%$  ✗  
 $dP \leq 0.01 \text{ deg.}$  ✗

# Beam Loading Compensation and Full Length Bunch Train Operation

The screenshot displays the LLRF CONTROL A17.L3 interface. Key elements include:

- Main Control:** Voltage setpoint at 700.00 MV and Phase at -5.30 deg.
- Subsystems:** Modulator, Master/Slave Timing, MPS, Rack, KLM, Watchdog, and RF Gate (On Beam).
- Beam allowed / Shutter:** Beam OFF status.
- Num of bunches:** 2699 bunches, 0.230 nC.
- Longitudinal FB Loops:** Toroid TORA 25J1 and Laser Attenuator parameters.
- Module Parameters Table:**

1st Module	2nd Module	3rd Module	4th Module	RF station
Probe C1	Probe C1	Probe C1	Probe C1	Cav
PVS C2	PVS C2	PVS C2	PVS C2	VForw
VForw C3	VForw C3	VForw C3	VForw C3	VRefll
PVS C4	PVS C4	PVS C4	PVS C4	
VForw C5	VForw C5	VForw C5	VForw C5	
PVS C6	PVS C6	PVS C6	PVS C6	
VRefll C7	VRefll C7	VRefll C7	VRefll C7	
PVS C8	PVS C8	PVS C8	PVS C8	
- Schematic:** Shows the beam path through various components including FF, FFC, LFF, BLC, OVC, and DAC offset.
- Feedback and Beam loading comp:** FB, MIMO, and T. corr. are enabled. Output limiter is also enabled.
- Pulse settings:** Intra-pulse d/A is 0.0255 % and dP is 0.0091 deg.
- Graphs:** Amplitude [MV] and Phase [deg] vs. time [us].

Requirements  
 $d/A \leq 0.01\%$  ✗  
 $dP \leq 0.01 \text{ deg.}$  ✓



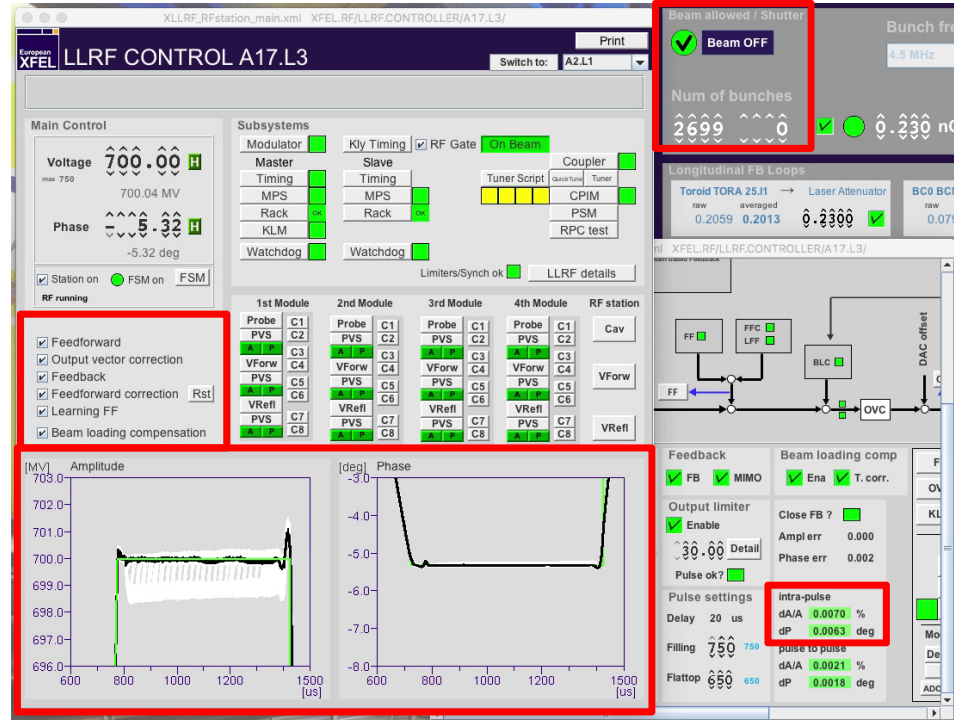
# Beam Loading Compensation and Full Length Bunch Train Operation

The screenshot displays the LLRF CONTROL A17.L3 interface with several key sections:

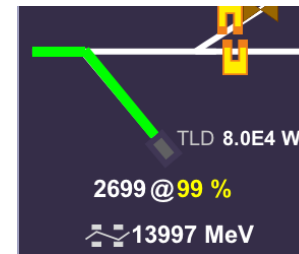
- Main Control:** Shows Voltage at 700.00 MV and Phase at -5.31 deg.
- Subsystems:** Includes Modulator, Master/Slave, Timing, MPS, Rack, KLM, Watchdog, and RF Gate (On Beam).
- Beam allowed / Shutter:** A red box highlights the status 'Beam OFF' with a green checkmark.
- Num of bunches:** Shows 2699 bunches and 0.230 nC.
- Longitudinal FB Loops:** Displays Toroid TORA 25J1 and Laser Attenuator parameters.
- RF running:** A red box highlights the 'Beam loading compensation' checkbox, which is checked.
- Graphs:** Two plots show Amplitude [MV] and Phase [deg] over time [us].
- Feedback and Pulse settings:** A red box highlights 'Intra-pulse d/A 0.0103 %' and 'dP 0.0071 deg'.

Requirements  
 $d/A \leq 0.01\%$  ✗  
 $dP \leq 0.01 \text{ deg.}$  ✓

# Beam Loading Compensation and Full Length Bunch Train Operation



- 650  $\mu$ s long RF pulse in gun and SRF modules
- Energy jitter over bunch train < 5E-4
- No losses, 80 kW beam power safely distributed to beam dump



- Requirements
- $dA/A \leq 0.01\%$  ✓
  - $dP \leq 0.01 \text{ deg.}$  ✓

2<sup>nd</sup> of November 2018

# Summary

- General introduction
- Commissioning timeline
- Reaching design electron energy
  - Basic commissioning of the RF stations did not yield design electron beam energy → Formation of MGTF
  - All 20 L3 RF stations have been systematically investigated and reached their preliminary limits
  - Maximum beam energy increase: 1.9 GeV
  - Demonstrated beam acceleration at 17.6 GeV to TLD
  - Identified only three cavities, which one could classify as degraded
- Effort to stay at maximal voltages
- RF operation
  - Reliably meeting RF stability requirements since commissioning
  - Piezo driver electronics under commissioning
  - Multi flattop operation
  - Commissioned beam loading compensation allows acceleration of full bunch train length of 2700 bunches

# Thank you very much for your attention! Questions?

■ Live status of the European XFEL:  
[http://tesla.desy.de/status\\_PNGs/XFEL\\_StatusPublic.png](http://tesla.desy.de/status_PNGs/XFEL_StatusPublic.png)

■ SRF2019 DESY contributions:

ID	Title
Tutorial	LLRF Controls and RF Operation
MOFAA2	RF Operation and Reaching Design Energy at the European XFEL
MOP023	NITROGEN INFUSION SAMPLE R&D AT DESY
MOP024	Vacancy-Hydrogen Dynamics in Samples during Low Temperature Baking
MOP025	Cavity Cut-Out Studies of a 1.3GHz single-cell cavity after a failed Nitrogen Infusion Process
MOP026	A Cross-Lab Qualification of Modified 120°C Baked Cavities
MOP034	European XFEL: Accelerating Module repair at DESY
MOP070	Investigation of the Critical RF Fields of Superconducting Cavity Connections
MOP082	Measurement of the vibration response of the EXFEL RF coupler and comparison with simulated data (Finite Element Analyses)
TUFUA6	Surface Analysis of Niobium After Thermal/gas Treatments via Samples - Review
TUP020	Statistical Analysis of the 120°C Bake Procedure of Superconducting Radio Frequency Cavities
TUP023	Experience of LCLS-II Cavities Radial Tuning at DESY
TUP024	Radial Tuning Devices for 1.3 GHz TESLA Shape Cavities
TUP033	Modal analysis of the EXFEL 1.3 GHz cavity and cryomodule main components and comparison with measured data
TUP099	Particulate sampling and analysis during refurbishment of prototype European XFEL cryomodule
THP004	Design and Fabrication of a Quadrupole-Resonator for Sample R&D
THP073	Advanced LLRF system setup tool for RF field regulation of SRF cavities
THP080	Status of the All Superconducting Gun Cavity at DESY
THP092	STATUS OF CRYOMODULE TESTING AT CMTB FOR CW R&D
THP100	Insight into DESYs Test Laboratory for Niobium Raw Material and Semi-finished Products
FRCAB08	Systematic Studies of the Second Sound Method for Quench Detection of Superconducting Radio Frequency Cavities

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 D. Kostin, et al.  
 J. Wolff, et al.  
 K. Jensch, et al.  
 A. Dangwal-Pandey, et al.  
 L. Steder, et al.  
 A. Sulimov, et al.  
 J. Thie, et al.  
 S. Barbanotti, et al.  
 N. Krupka, et al.  
 R. Monroy-Villa, et al.  
 S. Pfeiffer, et al.  
 E. Vogel, et al.  
 A. Bellandi, et al.  
 J. Iversen, et al.  
 L. Steder, et al.

