GLOBAL COORDINATES OF THE SNS ACCELERATOR COMPLEX*

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Abstract

The global coordinates of the Spallation Neutron Source are determined following the officially approved site wide coordinate system. Lattice output files from computer codes such as PARMILA, TRANSPORT and MAD are used. Integration of various parts of the facility is critical because they are designed by people from different partner labs. Issues related to integration, including interfacing between linac and ring, between beam transport line and the target and between accelerator and the conventional facility are presented.

1 INTRODUCTION

The Spallation Neutron Source (SNS) Project is currently under construction with the participation of six different national labs [1]. The fact that work is being carried out at various locations simultaneously poses new challenge to coordination and information flow. The establishment of the global coordinate system of the accelerator complex deals with every component of the complex and directly

2 SNS GLOBAL COORDINATE SYSTEM

involves people from four of the six labs. In order to

ensure project-wide consistency, the origin and the axes

were agreed upon and defined in the form of an official document [2]. Then interfaces of different parts were

clarified and the global coordinates of a few key points

were determined. Finally, the coordinates of all dipoles

and quadrupoles were calculated. Specifically, the global

coordinate system is first outlined, followed by a section

describing the interfaces and the critical issues

encountered. The last section contains discussions on

present status and future plan.

The current SNS global coordinate system was proposed by the SNS Survey & Alignment Group and adopted by the whole project [2]. It is illustrated in Figure 1, which is a two-dimensional drawing of the SNS site. The origin of Y-axis lies in the plane of the accumulator ring. To avoid unnecessary confusion, the coordinates of the origin are defined as (20000, 10000, 2000) in the order of (Z, X, Y).

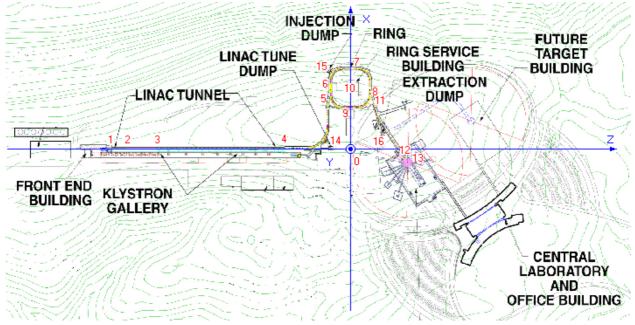


Figure 1: SNS site map with key points marked

3 INTERFACES AND INTEGRATION

The issue of interfaces becomes a critical one due to the fact that different parts of the SNS facility was designed by different people at different labs using different design codes. The front end was designed and built by a team at Lawrence Berkeley Lab, the linac by a team at Los Alamos National Lab, the accumulator ring and the beam transfer lines by people at Brookhaven National Lab; and the target station was by people at Oak Ridge National Lab. The linac was designed using PARMILA [3], the beam transfer lines using TRANSPORT [4] and the ring using MAD [5]. An Excel spreadsheet was developed to integrate the various parts into a coherent whole. In order to build the spreadsheet, the geometrical relations among

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the parts have to be known. Four points are essential for the integration, which are the beginning of the High Enegy Beam Transport (HEBT), the end of the HEBT (beginning of the Injection dump line), the beginning of the Ring to Target Beam Transport (RTBT) and the end of the RTBT.

The interface point between the linac and the HEBT is defined in a straightforward way, which is the center of the magnet named HEBT.QV1. The end of the PARMILA output of the linac is the beginning of the TRANSPORT output of the HEBT. The HEBT ends at the stripping foil, where the H⁻ ions are converted into protons. Due to transverse painting [6], the center of the injected beam at the foil does not lie on the center of the straight section of the ring (Figure 2). It is 14 cm outside and 4.6 cm above the ring. Specifically, the relative position of this point to the midpoint of the injection straight, in the form of the global coordinate system described above, is (-0.14, -0.605, 0.046). The RTBT starts at 3.29 m upstream of the Lambertson magnet, whose upstream end's relative position to the midpoint of the extraction straight is (0, -3.4376, -0.1826) (Figure 3). The end of the RTBT and the distance between it and the center of the target are also determined. The numbers above were obtained from sources other than the lattice files, which were incorporated into the spreadsheet manually. With the exception of the injection dump line, the global coordinates of all magnets can be determined.

The uniqueness of the injection dump line lies in the fact that there are two beams separated horizontally in the beam pipe. After the foil at the end of the HEBT, most H-ions are converted into protons. Some are partly stripped and become H⁰, which traverse magnet INJBND3 with no bending. Others are not stripped and remain H-, which are bent 2.4° after INJBND3 (Figure 2). All H⁰ and H⁻ ions are fully stripped by a thick foil in front of INJBND4 and sent to the injection dump. The reference orbit (center of the beam pipe) is defined as the path of a particle that is bend 1.2° by INJBND3 and behaves as a proton afterwards.

The first result of the work is a list of the coordinates of 16 key points (Table 1), which allows the Survey & Alignment Group and people in the Conventional Facilities Division to proceed with their work.

4 STATUS AND PLAN

Currently, a list of the coordinates of all dipoles and quadrupoles of the ring and the beam transfer lines has been released. That of the linac is due shortly pending the release of the final design. Coordinates of other devices such as sextupoles, correction magnets and BPMs will be provided in the coming months. The data will be incorporated in a comprehensive database currently under development. More work will also be done to increase the degree of automation in calculating the coordinates.

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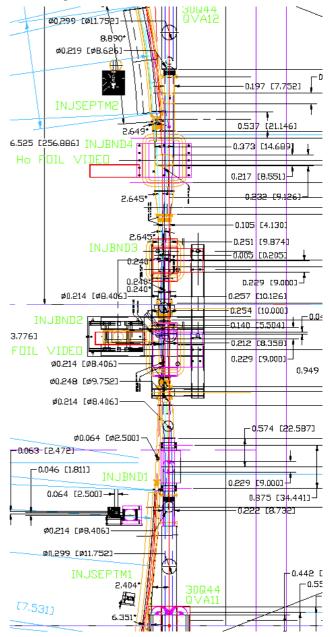


Figure 2: AutoCAD drawing of the injection area

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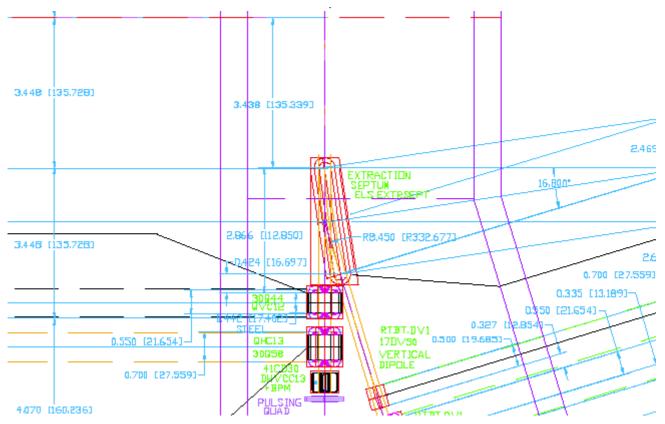


Figure 3: AutoCAD drawing of the extraction area

#	Name	Location	Z	X	Y
0	Complex center	Central Monument 00 (MON00)	20,000.000000	10,000.000000	2,000.000000
1	FE end	Last quad in MEBT (QM14)	19,549.720844	10,000.000000	2,000.046000
2	DTL end	Quad between DTL and CCL	19,586.686974	10,000.000000	2,000.046000
3	CCL end	Last quad in CCL-SC Region	19,643.268831	10,000.000000	2,000.046000
4	HEBT beginning	First quad in HEBT (HEBT.QV1)	19,881.174844	10,000.000000	2,000.046000
5	HEBT end	Last quad in HEBT (HEBT.QH34)	19,963.886411	10,102.299981	2,000.046000
6	Ring section A	First quad after foil (QVA12)	19,964.669100	10,117.136218	2,000.000000
7	Ring section B	QVB12	20,006.525000	10,145.942118	2,000.000000
8	Ring section C	QVC12	20,035.330900	10,104.086218	2,000.000000
9	Ring section D	QVD12	19,993.475000	10,075.280318	2,000.000000
10	Ring center	Center of ring	20,000.000000	10,110.611218	2,000.000000
11	RTBT beginning	First quad in RTBT (RTBT.QV1)	20,036.790003	10,101.093419	1,999.771400
12	RTBT end	Last quad in RTBT (RTBT.QH30)	20,098.564592	9,982.566321	1,999.817400
13	Target center	Center of target	20,104.489012	9973.648848	1,999.817400
14	Linac dump	Center of the linac dump	19,963.424844	10,000.000000	2,000.046000
15	Injection dump	Center of the injection dump	19,958.312420	10,142.496311	2,000.046000
16	Extraction dump	Center of the extraction dump	20,060.548572	10,022.394270	1,999.817400

Table 1: Coordinates of key points along the reference orbit